

# MATERIAL SAFETY DATA SHEET

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## I - Product Identification

### Sta Cool

PRODUCT CIDE:66

CHEMICAL FORMULATION: Synthetic cutting fluid.

NFPA HAZARD IDENTIFICATION SYSTEM: HEALTH: 1 FLAMMABILITY: 1 REACTIVITY: 0  
HAZARD RATING: 4 - Extreme; 3 - High; 2 - Moderate; 1 - Slight; 0 - Insignificant

## II - Hazardous Ingredients

Values reported as TWA unless noted.

SUBSTANCE	APPROX %	OSHA PEL	ACGIH TLV	EPA 40 CFR:			CAS #
				302	355	372	
Triethanolamine	1.00-10.0	N/E	N/E	N	N	N	102-71-6
Alkanolamine	1.00-10.0	N/E	N/E	N	N	N	Mixture
Diethanolamine	<2.00	3 ppm	2 mg/m <sup>3</sup> (skin)	Y	N	Y	111-42-2

Key: PEL: Permissible Exposure Limit TLV: Threshold Limit Value C: Ceiling level STEL: Short Term Exposure Limit  
N/A: Not Applicable N/D: Not Determined N/E: Not Established Y: Yes N: No  
302: CERCLA List of Hazardous Substances and Reportable Quantities (40 CFR 302.4).  
355: SARA TITLE III / List of Extremely Hazardous Substances for Emergency Planning and Notification (40 CFR 355).  
372: SARA TITLE III / List of Toxic Chemicals subject to Release Reporting (Community Right to Know) (40 CFR 372).

## III - Physical Data

BOILING POINT (°F): N/D SPECIFIC GRAVITY (WATER = 1): 1.06  
VAPOR PRESSURE (mm Hg): N/D VOC CONTENT (% by weight): <1.0  
VAPOR DENSITY (AIR = 1): N/D EVAPORATION RATE (WATER = 1): N/D  
SOLUBILITY IN WATER: Soluble pH: 9.50-10.20  
APPEARANCE AND ODOR: Clear, golden-brown liquid, slight odor.

## IV - Fire and Explosion Hazard Data

FLASH POINT (°F): > 200 (TEST METHOD):  
FLAMMABLE LIMITS IN AIR (VOLUME %) UPPER: N/D LOWER: N/D  
EXTINGUISHING MEDIA: Water, foam, carbon dioxide, dry chemical.  
SPECIAL FIRE FIGHTING PROCEDURES: Cool fire exposed containers with water fog. Firefighters should be equipped with full protective gear including self-contained breathing apparatus.  
UNUSUAL FIRE AND EXPLOSION HAZARD: None

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**V - Reactivity Data**

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**STABILITY:** Stable**INCOMPATIBILITY:** Acids and strong oxidizers.**CONDITIONS TO AVOID:** None**HAZARDOUS DECOMPOSITION PRODUCTS:** Thermal decomposition may produce oxides of carbon and nitrogen.**HAZARDOUS POLYMERIZATION:** Will not occur.**CONDITIONS TO AVOID:** None

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**VI - Health Hazard Data**

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**ROUTES OF ENTRY**      **INHALATION:**      **EYE CONTACT:** X      **SKIN CONTACT:** X      **INGESTION:** X**INGREDIENTS THAT ARE CONSIDERED BY OSHA, NTP, IARC TO BE SUSPECTED HUMAN CARCINOGENS:** None**EFFECTS OF OVEREXPOSURE****IF IN EYES:** Moderate to severe irritation, tearing and redness. Possible corneal injury.**IF ON SKIN:** Irritation and redness with prolonged exposure.**IF SWALLOWED:** Irritation of gastrointestinal tract, nausea, vomiting.**IF INHALED:** May cause irritation to respiratory tract, dizziness.**EMERGENCY AND FIRST AID PROCEDURES****IF IN EYES:** Flush eyes and under eyelids with plenty of cool water for at least 15 minutes. If irritation persists, obtain medical attention.**IF ON SKIN:** Wash with soap and water. If irritation persists, obtain medical attention.**IF SWALLOWED:** Contact physician or poison control center immediately. Give affected person 1 to 2 glasses of water. Do not induce vomiting unless told to do so by a physician or poison control center. Never give anything by mouth to an unconscious person.**IF INHALED:** Remove person to fresh air. If irritation persists, obtain medical attention.

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**VII - Spill or Leak Protection**

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**STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:** Ventilate area and remove all sources of ignition. Contain spill. Soak up spilled material with inert absorbent material and place in a properly marked closed container for proper disposal.**WASTE DISPOSAL METHOD:** Consult local environmental authorities.

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**VIII - Special Protection Information**

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**RESPIRATORY PROTECTION:** Use with adequate ventilation. Do not breathe vapors or mists. If recommended Exposure Limits are exceeded wear a NIOSH approved respirator, following manufacturer's recommendations.**VENTILATION****LOCAL:** Recommended**MECHANICAL:** Not required**PROTECTIVE GLOVES:** Chemical resistant.**EYE PROTECTION:** Safety glasses.**OTHER PROTECTIVE EQUIPMENT:** Protective clothing.**PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:** Store in a cool, dry place away from heat or open flame. Keep container tightly closed when not in use. Keep away from acids.**OTHER PRECAUTIONS:** Keep out of reach of children.

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**IX - Transportation Information (ground transportation only)**

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**DOT PROPER SHIPPING NAME:** None**DOT CLASS:** None**DOT ID NUMBER:** None**DOT PACKING GROUP:** None

The shipping information listed above applies only to non-bulk (< 119 gallons) containers of this product. This product may have more than one proper shipping name depending on packaging, product properties, & mode of shipment. If any alteration of packaging, product, or mode of transportation is further intended, different shipping names and labeling may apply.

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